

540

DART AEROSPACE LTD	Work Order:	2743
Description: Crossbolt Spacer	Part Number:	D2743
Dwg: D2743 Rev. B	Qty:	Z19

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Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	AK	05/09/09	200
2	MC	Machine as per Folio FA202 and Dwg D2743 Material: 6061-T6 (WW-T-700/6) Ø0.625 » x 0.065" wall (M6061T6T0.625W.065) Identify for D2743 Batch: 718530			
3	QC2	Inspect parts as they come off the machine Identify as D2743	ML	05/10/25	219
4	QC8	Second check	EP	05/10/25	219
5	ST	Identify and Stock	PO	05/10/26	219 C2
6	AC	Cost / part: .92	SAC	05/10/27	219
7	DC	Close W/O ' 83 Inspect Level 21	KP	05/10/27	219

Rev	Date	Change	Revised By	Approved
A	98.09.10	New issue	DS/CP	
B	99.01.04	Drawing to Rev. B	DM	
C	99.11.02	Re-format, Outside contract	EC	
D	02.03.07	Now made in house	NG	
E	05.04.13	Reformat; removed tumble and deburr step	KJ/JLM	<i>JLM</i>

RELEASED
R 05.01.14 *D*

W/O:		WORK ORDER CHANGES							
DATE	STEP	PROCEDURE CHANGE			By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____

PAR #: _____

Fault Category: _____

NCR: Yes

No

DQA:

Date: 03/10/27

NOTE: Date & initial all entries

QA: N/C Closed: _____

Date: _____

DART AEROSPACE LTD	Work Order:	24240
Description: Cross Bolt Spacer	Part Number:	D2743
Inspection Dwg: D2743	Rev: B	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

Measured by:	<i>JNL</i>	Audited by:	<i>Ers</i>	Prototype Approval:	N/A
Date:	05/10/25	Date:	05/10/25	Date:	N/A

Rev	Date	Change	Revised by	Approved
A	04.04.20	New Issue	KJ/RF	PF

RELEASED

RF 04-04-26



QACOPY IS
CANCELLING

DESIGN	DRAWN BY	DART AEROSPACE USA, INC. BELLEVUE, WA
CHECKED	APPROVED	DRAWING NO. REV. B D2743 SHEET 1 OF 1
DATE		TITLE SCALE 98.12.08 CROSS BOLT SPACER 1:1
A	98.04.16	NEW ISSUE
B	98.12.08	3.085 WAS 3.060

SHOP COPY

RETURN TO
ENGINEERING

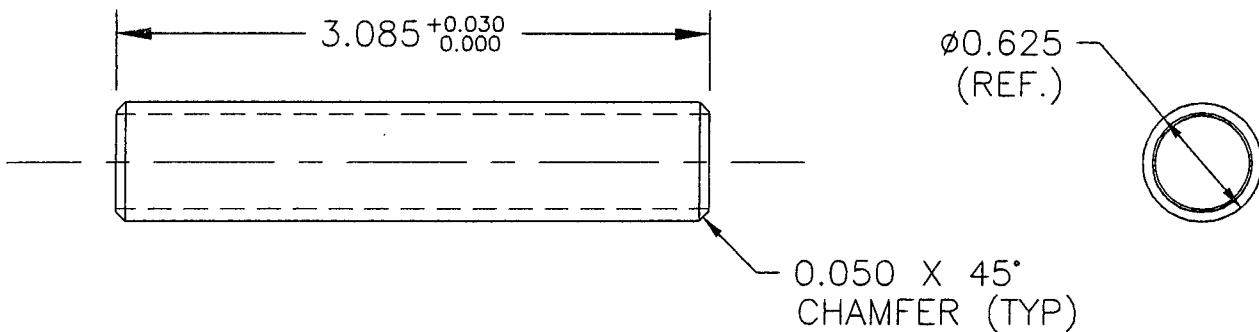
UNCONTROLLED COPY

SUBJECT TO AMENDMENT
WITHOUT NOTICE

WORK ORDER

NO. 24240

RELEASED
98.12.16 DS



MATERIAL: 6061-T6 (WW-T-700/6) 0.625 DIA. X 0.065 WALL
TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Sep 08, 2005
12:53 pm

Work Order No	:	0024240	Department Code:
Project Name	:	D2743	Burden Flags : NNNNNNN
Project For	:	WK540	WO Status : Open
Work Order Type	:	Main	Invoice State : Not Invoiced
Main WO Number	:		Invoice Date :
House Part Number	:	D2743	Invoice Number :
Description	:	Crossbolt Spacer	Invoice Amount : 0.00
Manufactured	:	Yes	
Amount Réq'd	:	200	
Amount Done	:	0	Order Entry No :
Start Date	:	09-08-05	OE Value : 0.00
Est Finish Date	:	10-05-05	
Act Finish Date	:		Est Mark Up : 0.000%
Drawings Reqd	:	No	Actual Mark Up : 0.000%
Ok for Approval	:		
Approval Rec'd	:		\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost	: 0.00	0.00	0.00	0.00	0.00
Engineering Hours	: 0.00	0.00	0.00		
Engineering Cost	: 0.00	0.00	0.00	0.00	0.00
Production Hours	: 0.00	0.00	0.00		
Production Cost	: 0.00	0.00	0.00	0.00	0.00
Packaging Hours	: 0.00	0.00	0.00		
Packaging Cost	: 0.00	0.00	0.00	0.00	0.00
OverHead Hours	: 0.00	0.00	0.00		
OverHead Cost	: 0.00	0.00	0.00	0.00	0.00
CNC Hours	: 0.00	0.00	0.00		
CNC	: 0.00	0.00	0.00	0.00	0.00
Misc. Hours	: 0.00	0.00	0.00		
Misc.	: 0.00	0.00	0.00	0.00	0.00
=====		=====	=====		
Burden	: 0.00	0.00	0.00		
=====		=====	=====		
Total Cost	: 0.00	0.00	0.00		
Mark up	: 0.000	0.000			
Selling Cost	: 0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done	: 0.00	0.00
Profits/(Loss)	: 0.00	0.00